

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION
Washington, DC 20549

FORM 10-Q

X QUARTERLY REPORT UNDER SECTION 13 OR 15 (d)
- --- OF THE SECURITIES EXCHANGE ACT OF 1934

TRANSITION REPORT PURSUANT TO SECTION 13 OR 15 (d)
- --- OF THE SECURITIES EXCHANGE ACT OF 1934

For Quarter Ended November 29, 1997

Commission File No. 0-5813

HERMAN MILLER, INC.

A Michigan Corporation

ID No. 38-0837640

855 East Main Avenue, Zeeland, MI 49464-0302 Phone (616) 654 3000

Herman Miller, Inc.

(1) has filed all reports required to be filed by Section 13 or
15(d) of the Securities Exchange Act of 1934 during the preceding 12
months

Yes	X	No
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(2) has been subject to such filing requirements for the past 90
days.

Yes	X	No
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Common Stock Outstanding at December 31, 1997--44,864,915 shares.

The Exhibit Index appears at page 14.

HERMAN MILLER, INC. FORM 10-Q
FOR THE QUARTER ENDED NOVEMBER 29, 1997
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HERMAN MILLER, INC.
CONDENSED CONSOLIDATED BALANCE SHEETS
(DOLLARS IN THOUSANDS)

	Nov. 29, 1997 ----- (unaudited)	May 31, 1997 ----- (audited)
ASSETS -----		
CURRENT ASSETS:		
Cash and cash equivalents	\$111,385	\$106,161
Accounts receivable, net	184,630	179,242
Inventories--		
Finished goods	23,579	23,552
Work in process	11,155	8,074
Raw materials	21,775	22,251
	-----	-----
Total inventories	56,509	53,877
	-----	-----
Prepaid expenses and other	42,034	46,584
	-----	-----
Total current assets	394,558	385,864
	-----	-----
PROPERTY AND EQUIPMENT, AT COST:	570,802	555,582
Less-accumulated depreciation	308,001	290,355
	-----	-----
Net property and equipment	262,801	265,227
	-----	-----
OTHER ASSETS:		
Notes receivable, net	38,888	47,431
Other noncurrent assets	50,922	57,065
	-----	-----
Total assets	\$747,169 =====	\$755,587 =====

	Nov. 29, 1997 ----- (unaudited)	May 31, 1997 ----- (audited)
LIABILITIES & SHAREHOLDERS' EQUITY -----		
CURRENT LIABILITIES:		
Unfunded checks	\$ 22,955	\$ 25,730
Current portion of long-term debt	217	173
Notes payable	18,718	17,109
Accounts payable	82,669	76,975
Accruals	172,585	165,624
	-----	-----
Total current liabilities	297,144	285,611
	-----	-----
LONG-TERM DEBT, less current portion	110,583	110,087
OTHER LIABILITIES	76,105	72,827
SHAREHOLDERS' EQUITY:		
Common stock \$.20 par value	8,988	9,207
Retained earnings	269,590	292,237
Cumulative translation adjustment	(10,222)	(10,863)
Key executive stock programs	(5,019)	(3,519)

	-----	-----
Total shareholders' equity	263,337	287,062
	-----	-----
Total liabilities and shareholders' equity	\$747,169	\$755,587
	=====	=====

See accompanying notes to condensed consolidated financial statements.

HERMAN MILLER, INC.
 CONDENSED CONSOLIDATED STATEMENTS OF INCOME
 (DOLLARS IN THOUSANDS EXCEPT PER SHARE DATA)
 (UNAUDITED)

	Three Months Ended		Six Months Ended	
	Nov. 29, 1997	Nov. 30, 1996	Nov. 29, 1997	Nov. 30, 1996
NET SALES	\$415,086	\$377,137	\$816,631	\$719,621
COST AND EXPENSES:				
Cost of goods sold	263,443	242,837	517,987	467,049
Operating expenses	103,556	97,430	206,189	188,612
Intangible write-off	--	5,500	--	5,500
Interest expense	1,843	2,029	4,032	4,210
Other income, net	(1,654)	(371)	(3,999)	(1,048)
	367,188	347,425	724,209	664,323
INCOME BEFORE TAXES ON INCOME	47,898	29,712	92,422	55,298
PROVISION FOR TAXES ON INCOME	18,250	11,860	35,500	21,860
NET INCOME	\$ 29,648	\$ 17,852	\$ 56,922	\$ 33,438
NET INCOME PER SHARE	\$.64	\$.37	\$ 1.22	\$.69
DIVIDENDS PER SHARE OF COMMON STOCK	\$.073	\$.065	\$.145	\$.13

See accompanying notes to condensed consolidated financial statements.

HERMAN MILLER, INC.
CONDENSED CONSOLIDATED STATEMENTS OF
CASH FLOWS
(DOLLARS IN THOUSANDS)
(UNAUDITED)

	Six Months Ended	
	Nov. 29, 1997	Nov. 30, 1996
CASH FLOWS FROM OPERATING ACTIVITIES:		
Net income	\$ 56,922	\$ 33,438
Depreciation and amortization	27,102	23,976
Intangible write-off	--	5,500
Changes in current assets and liabilities	4,610	18,004
Other, net	6,670	6,133
	-----	-----
Net cash provided by operating activities	95,304	87,051
	-----	-----
CASH FLOWS FROM INVESTING ACTIVITIES:		
Notes receivable repayments	297,593	219,603
Notes receivable issued	(289,910)	(216,499)
Capital expenditures	(22,588)	(27,128)
Net cash paid for acquisitions	--	(9,743)
Other, net	4,184	6,841
	-----	-----
Net cash used for investing activities	(10,721)	(26,926)
	-----	-----
CASH FLOWS FROM FINANCING ACTIVITIES:		
Net short-term debt repayments	2,082	(237)
Net long-term debt repayments	(23)	6,296
Capital lease repayment	(72)	--
Dividends paid	(6,668)	(6,311)
Net common stock issued	18,265	3,635
Common stock purchased and retired	(93,302)	(37,932)
	-----	-----
Net cash used for financing activities	(79,718)	(34,549)
	-----	-----
EFFECT OF EXCHANGE RATE CHANGES ON CASH	359	153
	-----	-----
NET INCREASE IN CASH AND CASH EQUIVALENTS	5,224	25,729
CASH AND CASH EQUIVALENTS, BEGINNING OF PERIOD	106,161	57,053
	-----	-----
CASH AND CASH EQUIVALENTS, AT END OF PERIOD	\$ 111,385	\$ 82,782
	=====	=====

See accompanying notes to condensed consolidated financial statements.

HERMAN MILLER, INC.
NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS

FOOTNOTE DISCLOSURES

The condensed consolidated financial statements have been prepared by the company, without audit, pursuant to the rules and regulations of the Securities and Exchange Commission. Certain information and footnote disclosures normally included in financial statements prepared in accordance with generally accepted accounting principles have been condensed or omitted pursuant to such rules and regulations. The company believes that the disclosures made in this document are adequate to make the information presented not misleading. It is suggested that these condensed financial statements be read in conjunction with the financial statements and notes thereto included in the company's Annual Report on Form 10-K for the year ended May 31, 1997.

During February 1997 the Financial Accounting Standards Board issued statements of Financial Accounting Standards (FAS) Nos. 128 and 129, "Earnings Per Share" and "Disclosure of Information about Capital Structure." Both standards are effective for periods ending after December 15, 1997. The company will adopt these standards in its third quarter of fiscal 1998. Following the guidance in FAS No. 128, basic earnings per share for the six months ended November 29, 1997, and November 30, 1996, would be \$.65 and \$.37, respectively, and \$1.25 and \$.70 for the six-month period.

FISCAL YEAR

The company's fiscal year ends on the Saturday closest to May 31. Accordingly, the year ended May 31, 1997, and the year ending May 30, 1998, contain 52 weeks.

INTANGIBLE WRITE-OFF

During the second quarter of fiscal 1997, declining sales and continuing losses at our German subsidiary led us, in accordance with our accounting policies, to assess the realizability of the subsidiary's long-lived assets. At that time, estimates of expected future cash flows under various options to improve our operating results in Germany were evaluated to determine if any potential impairment existed. Although none of the options was developed to the extent required to enable us to reach a decision and plan for implementation, based on the results of our various evaluations of potential impairment, we determined at the enterprise level, the goodwill and intangibles associated with the acquisition were no longer recoverable. As a result, a pretax charge of \$5.5 million (\$4.5 million, or \$.10 per share after tax) was recorded for the write-offs of the goodwill and brand-name assets of the subsidiary. The German subsidiary was subsequently sold to an unrelated third party in the fourth quarter of fiscal 1997.

SUPPLEMENTAL CASH FLOW INFORMATION

Cash and cash equivalents include all highly liquid debt instruments purchased as part of the company's cash management function. Due to the short maturities of these items, the carrying amount approximates fair value.

Cash payments for income taxes and interest (in thousands) were as follows:

	Six Months Ended	
	Nov. 29, 1997	Nov. 30, 1996
Interest paid	\$ 4,425	\$ 5,565
Income taxes paid	\$31,116	\$30,569

CONTINGENCIES

The company, for a number of years, has sold various products to the United States Government under General Services Administration (GSA) multiple award schedule contracts. The GSA is permitted to audit the company's compliance with the GSA contracts. As a result of its audits, the GSA has asserted a refund claim under the 1982 contract for approximately \$2.7 million and has other contracts under audit review. Management has been notified that the GSA has referred the 1988 contract to the Justice Department for consideration of a potential civil False Claims Act case. Management disputes the audit result for the 1982 contract and does not expect resolution of that matter to have a material adverse effect on the company's consolidated financial statements. Management does not have information which would indicate a substantive basis for a civil False Claims Act under the 1988 contract.

The company is not aware of any other litigation or threatened litigation which would have a material impact on the company's financial statements.

REPORT OF MANAGEMENT

In the opinion of the company, the accompanying unaudited condensed consolidated financial statements taken as a whole contain all adjustments, which are of a normal recurring nature, necessary to present fairly the financial position of the company as of November 29, 1997, and the results of its operations and cash flows for the six months then ended. Interim results are not necessarily indicative of results for a full year.

MANAGEMENT'S DISCUSSION AND ANALYSIS
OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

The following is management's discussion and analysis of certain significant factors which have affected the company's financial condition and earnings during the periods included in the accompanying condensed consolidated financial statements.

A. Financial Summary

A summary of the period-to-period changes is shown below. All amounts are increases unless otherwise noted. Dollars are shown in thousands.

	Three Months		Six Months	
	\$	%	\$	%
NET SALES	37,949	10.1%	97,010	13.5%
COST OF GOODS SOLD	20,606	8.5%	50,938	10.9%
OPERATING EXPENSES	6,126	6.3%	17,577	9.3%
INTANGIBLE WRITE-OFF	(5,500)	(100.0%)	(5,500)	(100.0%)
INTEREST EXPENSE	(186)	(9.2%)	(178)	(4.2%)
OTHER INCOME NET*	(1,283)	(350.8%)	(2,951)	(281.6%)
INCOME BEFORE TAXES ON INCOME	18,186	61.2%	37,124	67.1%
PROVISION FOR TAXES ON INCOME	6,390	53.9%	13,640	62.4%
NET INCOME	11,796	66.1%	23,484	70.2%

*Represents an increase in other income.

B. Results of Operations

Second Quarter FY 1998 versus Second Quarter FY 1997

Net sales increased \$37.9 million, or 10.1 percent, for the three months ended November 29, 1997, compared to \$377.1 million a year ago. For the first six months of fiscal 1998, the company had net sales of \$816.6 million, compared with net sales of \$719.6 million in the first six months of last year. The increase was primarily due to unit volume increases in both our domestic and European operations.

We believe the very strong industry growth is due to the positive macro factors of a strong economy, strong corporate profits, rapidly changing work styles, and the continued growth in white collar workers.

United States net sales were up 15.6 percent for the first six months. Excluding the impact of acquisitions, the domestic business grew 15.0 percent in the first six months. Acquisitions did not impact the second quarter. We are benefiting from the accelerated demand for office furniture in the United States. In the five months ended October 1997, the Business and Institutional Furniture Manufacturer's Association (BIFMA) reported the market grew 14.0 percent. BIFMA is currently estimating the industry will grow 8 percent in calendar 1998.

For the first six months, all of our domestic business units had double-digit growth. Miller SQA, Coro, and Meridian had very strong order and sales growth in the second quarter. We have also made good progress toward building the Coro network with the addition of 13 new affiliated dealers during the second quarter. We now have 8 owned and 21 affiliated dealers in the network.

From a product segment standpoint, our largest growth for the six months was in the seating and filing and storage categories. The most significant growth came from our Aeron and Ambi seating and the Meridian filing and storage solutions.

Net sales of international operations and export sales from the United States in the second quarter ended November 29, 1997, totaled \$67.3 million compared with \$64.2 million last year.

Our international sales increased 3.1 percent over the first six months and 4.9 percent for the quarter. The comparisons were impacted by the sale of our German manufacturing operations in the fourth quarter of last year. Excluding the impact of that change, our international sales grew approximately 7.7 percent for the six months and 9.0 percent for the quarter. Most of the growth has been in the UK and continental European markets. The UK market has been particularly strong, with a good mix of large projects and base business. The increases from the continental market have been driven by one large project with the European Parliament.

We continue to experience operating losses in Italy. We have completed the plan to realign these operations, and we are in the early stages of implementation. We expect the changes, which will involve a reduction in employment and the outsourcing of nonvalue-adding activities will be completed early in the fourth quarter. We do not expect to record any significant charges related to these changes.

In the second quarter, our International operations earned \$2.3 million, bringing our year-to-date earnings to \$4.6 million. The improvement reflects the changes made in Germany and Mexico coupled with very strong demand for product in the UK. While not growing as rapidly as last year, we also continue to have solid performance in Canada.

New orders for the second quarter increased 16.8 percent to \$464.7 million. For the first six months of fiscal 1998, new orders were \$872.4 million compared with new orders of \$769.7 million in the first six months of last year. The backlog of unfilled orders at November 29, 1997, was \$258.9 million, compared with \$206.7 million a year earlier, and \$203.1 million at May 31, 1997.

Gross margin, as a percent of sales, increased to 36.5 percent during the second quarter of 1998, compared to a gross margin of 35.6 percent in the second quarter of 1997. The improvement reflects increased leverage of manufacturing overheads, value enhancement engineering projects, and a favorable product mix. We have also experienced very little change in per unit material costs and discounts given to customers. Going forward, we expect gross margins will be in the range of 35.5 percent to 36.5 percent. The lower end of the range reflects the uncertainty as to the impact of disruptions that may be caused by the implementation of the new manufacturing information systems over the next 12 to 24 months.

Operating expenses, as a percent of net sales, decreased to 24.9 percent compared with 25.8 percent, excluding the intangible write-off, in the second quarter of last year. Total operating expenses increased \$17.6 million from \$188.6 million in the first six months of last year to \$206.2 million. This increase is primarily due to investments in and maintenance of information systems, an average wage increase of 4 percent, and increases in variable incentive plans, such as EVA gain sharing, EVA executive incentives, and sales commissions.

Interest expense of \$4.0 million was comparable to the first six months of fiscal 1997. Total interest-bearing debt was \$129.5 million at the end of the second quarter of fiscal 1998, compared with \$127.4 million at May 31, 1997, and \$138.0 million at November 30, 1996.

The effective tax rate for the second quarter was 38.1 percent compared with 39.9 percent in the same period of last year. The prior year rate was negatively impacted by the intangible write-off at our German subsidiary.

Net income increased 70.2 percent to \$56.9 million in the first six months of fiscal 1998, compared to \$33.4 million for the same period last year. As discussed in the footnotes, the prior year results included a charge of \$5.5 million pre-tax and \$4.5 million after-tax to write off the intangible assets of our German subsidiary.

C. Financial Condition, Liquidity, and Capital Resources

Second Quarter FY 1998 versus Second Quarter FY 1997

1. Cash flow from operating activities was \$95.3 million versus \$87.1 million in the first six months of 1997.
2. Days sales in accounts receivable plus days sales in inventory decreased to 60.3 days versus 69.5 days on November 30, 1996, and 63.3 days on May 31, 1997.
3. Total interest-bearing debt increased to \$129.5 million compared to \$127.4 million at May 31, 1997. Debt-to-total capital now stands at 33.0 percent versus 30.7 percent on May 31, 1997. We expect total interest-bearing debt to be in the range of \$125 to \$145 for the remainder of the year.
4. Capital expenditures for the first six months were \$22.6 million versus \$27.1 million for the first six months of 1996. Capital expenditures for the year are expected to be in the range of \$75 to \$80 million. The expenditures in 1998 will primarily be for the implementation of an enterprise-wide information system, continued implementation of our electronic sales platform, and new products in the systems segment. We also expected to spend \$15 and \$20 million for the continued development of the Coro network. These expenditures are offset by the cash flow generated from the expected sale of certain facilities and land in the fourth quarter.
5. During the first six months of fiscal 1998, the company repurchased 1,864,154 shares of common stock for \$92.9 million.

Part II

Item 6: Exhibits and Reports on Form 8-K

1. Exhibits

See Exhibit Index.

2. Reports on Form 8-K

No reports on Form 8-K were filed during the three months ended November 29, 1997.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereto duly authorized.

HERMAN MILLER, INC.

January 9, 1998

\s\ Michael A. Volkema

Michael A. Volkema
(President and
Chief Executive Officer)

January 9, 1998

\s\ Brian C. Walker

Brian C. Walker
(Chief Financial Officer)

Exhibit Index

(11) Computations of earnings per common share.

(27) Financial Data Schedule (Exhibit available upon request)

HERMAN MILLER, INC.
 COMPUTATIONS OF EARNINGS PER COMMON SHARE
 (DOLLARS IN THOUSANDS EXCEPT PER SHARE DATA)
 (UNAUDITED)

	Three Months Ended		Six Months Ended	
	Nov. 29, 1997	Nov. 30, 1996	Nov. 29, 1997	Nov. 30, 1996
NET INCOME APPLICABLE TO COMMON SHARES	\$ 29,648	\$ 17,852	\$ 56,922	\$ 33,438
Weighted Average Common Shares Outstanding	45,361,638	47,617,226	45,693,076	47,873,458
Net Common Shares Issuable Upon Exercise of Certain Stock Options	887,201	715,244	910,429	548,056
WEIGHTED AVERAGE COMMON SHARES OUTSTANDING ADJUSTED	46,248,839	48,332,470	46,603,505	48,421,514
NET INCOME PER SHARE	\$.64	\$.37	\$ 1.22	\$.69

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1,000

6-MOS
MAY-30-1998
AUG-31-1997
NOV-29-1997
111,385
0
199,226
14,596
56,509
394,558
570,802
308,001
747,169
297,144
0
0
8,998
254,339
747,169
816,631
816,631
517,987
517,987
199,514
2,676
4,032
92,422
35,500
56,922
0
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56,922
1.22
1.22